

| Nominal Size (DN) | Outside Diameter (mm) | | Thickness (mm) | Mass of Black Tube (kg/m) | | |
|-------------------|-----------------------|-----------------------|----------------|---------------------------|---------------------------|------------------------|
| | Min. | Max. | | Plain End | Screwed & Socketed End | |
| LIGHT | 15 | 21.0 | 21.4 | 2.0 | 0.947 | 0.956 |
| | 20 | 26.4 | 26.9 | 2.3 | 1.38 | 1.39 |
| | 25 | 33.2 | 33.8 | 2.6 | 1.98 | 2.00 |
| | 32 | 41.9 | 42.5 | 2.6 | 2.54 | 2.57 |
| | 40 | 47.8 | 48.4 | 2.9 | 3.23 | 3.27 |
| | 50 | 59.6 | 60.2 | 2.9 | 4.08 | 4.15 |
| | 65 | 75.2 | 76.0 | 3.2 | 5.71 | 5.83 |
| | 80 | 87.9 | 88.7 | 3.2 | 6.72 | 6.89 |
| | 100 | 113.0 | 113.9 | 3.6 | 9.75 | 10.00 |
| Nominal Size (DN) | Outside Diameter (mm) | | Thickness (mm) | Mass of Black Tube (kg/m) | | |
| | Min. | Max. | | Plain End | Screwed & Socketed End | |
| MEDIUM | 15 | 21.1 | 21.7 | 2.6 | 1.21 | 1.22 |
| | 20 | 26.6 | 27.2 | 2.6 | 1.56 | 1.57 |
| | 25 | 33.4 | 34.2 | 3.2 | 2.41 | 2.43 |
| | 32 | 42.1 | 42.9 | 3.2 | 3.10 | 3.13 |
| | 40 | 48.0 | 48.8 | 3.2 | 3.57 | 3.61 |
| | 50 | 59.8 | 60.8 | 3.6 | 5.03 | 5.10 |
| | 65 | 75.4 | 76.6 | 3.6 | 6.43 | 6.55 |
| | 80 | 88.1 | 89.5 | 4.0 | 8.37 | 8.54 |
| | 100 | 113.3 | 114.9 | 4.5 | 12.2 | 12.50 |
| | 125 | 138.7 | 140.6 | 5.0 | 16.6 | 17.10 |
| | 150 | 164.1 | 166.1 | 5.0 | 19.7 | 20.30 |
| | Nominal Size (DN) | Outside Diameter (mm) | | Thickness (mm) | Mass of Black Tube (kg/m) | |
| | | Min. | Max. | | Plain End | Screwed & Socketed End |
| HEAVY | 15 | 21.1 | 21.7 | 3.2 | 1.44 | 1.45 |
| | 20 | 26.6 | 27.2 | 3.2 | 1.87 | 1.88 |
| | 25 | 33.4 | 34.2 | 4.0 | 2.94 | 2.96 |
| | 32 | 42.1 | 42.9 | 4.0 | 3.80 | 3.83 |
| | 40 | 48.0 | 48.8 | 4.0 | 4.38 | 4.42 |
| | 50 | 59.8 | 60.8 | 4.5 | 6.19 | 6.26 |
| | 65 | 75.4 | 76.6 | 4.5 | 7.93 | 6.55 |
| | 80 | 88.1 | 89.5 | 5.0 | 10.3 | 10.50 |
| | 100 | 113.3 | 114.9 | 5.4 | 14.5 | 14.80 |
| | 125 | 138.7 | 140.6 | 5.4 | 17.9 | 18.40 |
| | 150 | 164.1 | 166.1 | 5.4 | 21.3 | 21.90 |

Thickness : Light welded tubes: + Unlimited / - 8 %

Medium & Heavy tubes : + Unlimited / - 10%

Weight : No single tubes shall deviate from standard mass by + 10 / - 8%